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## CLEAR BOND ADHESIVE

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### DESCRIPTION

Bostik Clear Bond is a light coloured clear adhesive especially suitable for sticking unsupported PVC materials to itself and most other materials. The adhesion to metals is excellent and gives high performance properties. The dried film is very oil and heat resistant.

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### PROPERTIES

Resistant to	: Water, oil and petrol
Viscosity	: Thin/medium
Type	: Synthetic Rubber/Resin
Coverage	: Approximately 4 sq. metres per litre
Storage	: Highly flammable Class 3.
Cleaner	: Bostik No.4 Solvent
Colour	: Clear (in a thin film)

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### PACKAGING

50ml Tubes, 1 litre, 4 litre, 20 litre

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### APPLICATION

If used on the surface of smooth or glossy PVC sheet, first clean with Bostik Solvent No.4. In case of thick sheets, these should be roughened.

1. Apply an even film of the adhesive to both surfaces.
2. Allow the two films to dry for approximately two-five minutes or until they can just be touched with the knuckles without any Clearbond being transferred.
3. Join the surfaces, taking care not to trap any air and using as much pressure as possible.

Alternately, Clearbond can be used with a wet bonding technique. Apply a generous amount to one of the surfaces and immediately (or before the adhesive forms a skin) bring the surfaces together. The bond will need to be held until the solvent has evaporated from the joint if there is any tendency for the

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joint to open up. This method is only suitable on materials which do not swell significantly in the solvent and in joints which will allow the solvent to evaporate.

N.B. Because Bostik Clearbond is very fast drying, where large areas are to be coated, reactivation (either heat or solvent) is recommended.

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## **STORAGE**

Store in cool, dry conditions out of direct sunlight below 25°C and away from naked flame or sources of heat.

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## **SHELF LIFE**

12 months if stored in cool, dry conditions in original, unopened containers.

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## **TRANSPORT**

Proper shipping name :	ADHESIVES
Hazard Class :	3
UN Number :	1133
Hazchem Code :	3[Y]E
Packing group :	II

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## **VERSION**

Version 4.1

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